



INDUSTRIAL FASTENERS & SUPPLIES

K.L. Jack**Drill Size & Decimal Equivalent Chart**

(Fractional • Wire • Metric • Letter Sizes)

DRILL SIZE	DECIMAL	DRILL SIZE	DECIMAL	DRILL SIZE	DECIMAL	DRILL SIZE	DECIMAL	DRILL SIZE	DECIMAL	DRILL SIZE	DECIMAL	DRILL SIZE	DECIMAL
00.10	.0039	00.90	.0354	#44	.0860	04.00	.1575	06.10	.2402	11/32	.3438	14.50	.5709
#97	.0059	#64	.0360	02.20	.0866	#21	.1590	C	.2420	08.80	.3465	37/64	.5781
#96	.0063	#63	.0370	02.25	.0886	#20	.1610	06.20	.2441	S	.3480	15.00	.5906
#95	.0067	00.95	.0374	#43	.0890	04.10	.1614	D	.2460	08.90	.3504	19/32	.5938
#94	.0071	#62	.0380	02.30	.0906	04.20	.1654	06.30	.2480	09.00	.3543	39/64	.6094
#93	.0075	#61	.0390	02.35	.0925	#19	.1660	1/4	.2500	T	.3580	15.50	.6102
#92	.0079	01.00	.0394	#42	.0935	04.30	.1693	E	.2500	09.10	.3583	5/8	.6250
00.20	.0079	#60	.0400	3/32	.0938	#18	.1695	06.40	.2520	23/64	.3594	16.00	.6299
#91	.0083	#59	.0410	02.40	.0945	11/64	.1719	06.50	.2559	09.20	.3622	41/64	.6406
#90	.0087	01.05	.0413	#41	.0960	#17	.1730	F	.2570	09.30	.3661	16.50	.6496
#89	.0091	#58	.0420	02.45	.0965	04.40	.1732	06.60	.2598	U	.3680	21/32	.6562
#88	.0095	#57	.0430	#40	.0980	#16	.1770	G	.2610	09.40	.3701	17.00	.6693
#87	.0100	01.10	.0433	02.50	.0984	04.50	.1772	06.70	.2638	09.50	.3740	43/64	.6719
#86	.0105	01.15	.0453	#39	.0995	#15	.1800	17/64	.2656	3/8	.3750	11/16	.6875
#85	.0110	#56	.0465	#38	.1015	04.60	.1811	H	.2660	V	.3770	17.50	.6890
#84	.0115	3/64	.0469	02.60	.1024	#14	.1820	06.80	.2677	09.60	.3780	45/64	.7031
00.30	.0118	01.20	.0472	#37	.1040	#13	.1850	06.90	.2717	09.70	.3819	18.00	.7087
#83	.0120	01.25	.0492	02.70	.1063	04.70	.1850	I	.2720	09.80	.3858	23/32	.7188
#82	.0125	01.30	.0512	#36	.1065	3/16	.1875	07.00	.2756	W	.3860	18.50	.7283
#81	.0130	#55	.0520	7/64	.1094	#12	.1890	J	.2770	09.90	.3898	47/64	.7344
#80	.0135	01.35	.0531	#35	.1100	04.80	.1890	07.10	.2795	25/64	.3906	19.00	.7480
00.35	.0138	#54	.0550	02.80	.1102	#11	.1910	K	.2810	10.00	.3937	3/4	.7500
#79	.0145	01.40	.0551	#34	.1110	04.90	.1929	9/32	.2812	X	.3970	49/64	.7656
1/64	.0156	01.45	.0571	#33	.1130	#10	.1935	07.20	.2835	10.20	.4016	19.50	.7677
00.40	.0157	01.50	.0591	02.90	.1142	#9	.1960	07.30	.2874	Y	.4040	25/32	.7812
#78	.0160	#53	.0595	#32	.1160	05.00	.1969	L	.2900	10.30	.4058	20.00	.7874
00.45	.0177	01.55	.0610	03.00	.1181	#8	.1990	07.40	.2913	13/32	.4062	51/64	.7969
#77	.0180	1/16	.0625	#31	.1200	05.10	.2008	M	.2950	Z	.4130	20.50	.8071
00.50	.0197	01.60	.0630	03.10	.1220	#7	.2010	07.50	.2953	10.50	.4134	13/16	.8125
#76	.0200	#52	.0635	1/8	.1250	13/64	.2031	19/64	.2969	27/64	.4219	21.00	.8268
#75	.0210	01.65	.0650	03.20	.1260	#6	.2040	07.60	.2992	10.80	.4252	53/64	.8281
00.55	.0217	01.70	.0669	#30	.1285	05.20	.2047	N	.3020	11.00	.4331	27/32	.8438
#74	.0225	#51	.0670	03.30	.1299	#5	.2055	07.70	.3031	7/16	.4375	21.50	.8465
00.60	.0236	01.75	.0689	03.40	.1339	05.30	.2087	07.80	.3071	11.20	.4409	55/64	.8594
#73	.0240	#50	.0700	#29	.1360	#4	.2090	07.90	.3110	11.50	.4528	22.00	.8661
#72	.0250	01.80	.0709	03.50	.1378	05.40	.2126	5/16	.3125	29/64	.4531	7/8	.8750
00.65	.0256	01.85	.0728	#28	.1405	#3	.2130	08.00	.3150	11.80	.4646	22.50	.8858
#71	.0260	#49	.0730	9/64	.1406	05.50	.2165	O	.3160	15/32	.4688	57/64	.8906
00.70	.0276	01.90	.0748	03.60	.1417	7/32	.2188	08.10	.3189	12.00	.4724	23.00	.9055
#70	.0280	#48	.0760	#27	.1440	05.60	.2205	08.20	.3228	12.20	.4803	29/32	.9062
#69	.0292	01.95	.0768	03.70	.1457	#2	.2210	P	.3230	31/64	.4844	59/64	.9219
00.75	.0295	5/64	.0781	#26	.1470	05.70	.2244	08.30	.3268	12.50	.4921	23.50	.9252
#68	.0310	#47	.0785	#25	.1495	#1	.2280	21/64	.3281	1/2	.5000	15/16	.9375
1/32	.0312	02.00	.0787	03.80	.1496	05.80	.2283	08.40	.3307	13.00	.5118	24.00	.9449
00.80	.0315	02.05	.0807	#24	.1520	05.90	.2323	Q	.3320	33/64	.5156	61/64	.9531
#67	.0320	#46	.0810	03.90	.1535	A	.2340	08.50	.3346	17/32	.5312	24.50	.9646
#66	.0330	#45	.0820	#23	.1540	15/64	.2344	08.60	.3386	13.50	.5315	31/32	.9688
00.85	.0335	02.10	.0827	5/32	.1562	06.00	.2362	R	.3390	35/64	.5469	25.00	.9843
#65	.0350	02.15	.0846	#22	.1570	B	.2380	08.70	.3425	14.00	.5512	63/64	.9844
										9/16	.5625	1	1.0000

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